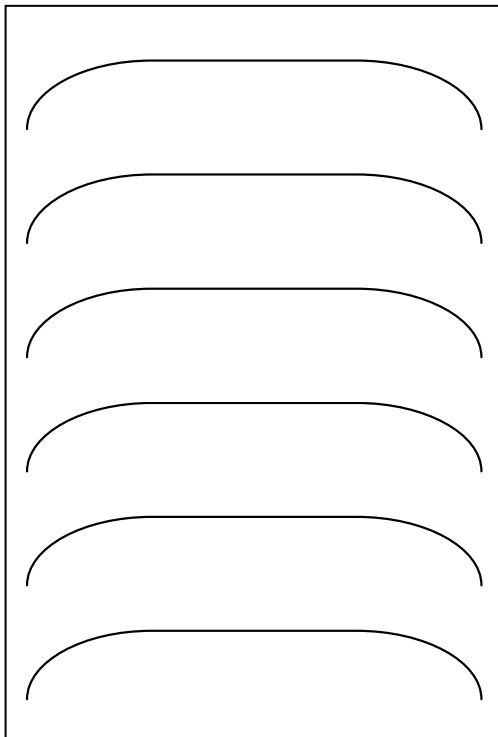


Troubleshooting Guide

Following are examples of common waves visible in the laminated output.
The bold arrow indicates the direction of travel of the laminated web.
These views are from the rear of the machine as the output comes towards you.
Use the following guide to correct for these conditions.

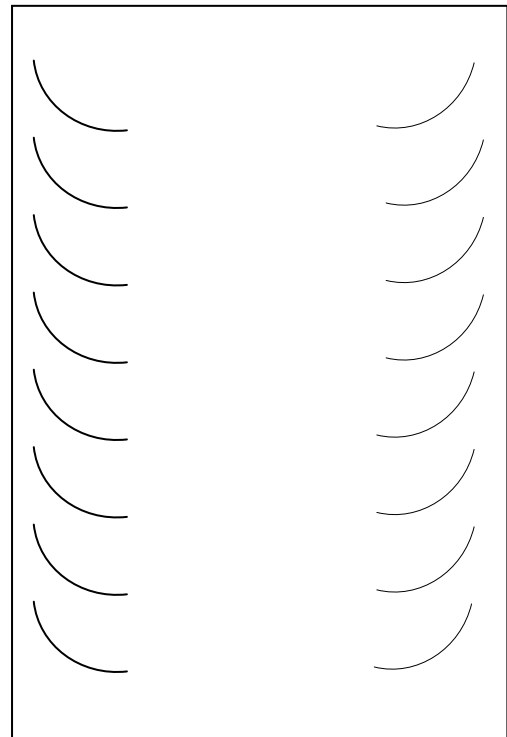
Excessive roller pressure

Sides driving faster than center



Insufficient roller pressure

Center driving faster than sides



Operating hints

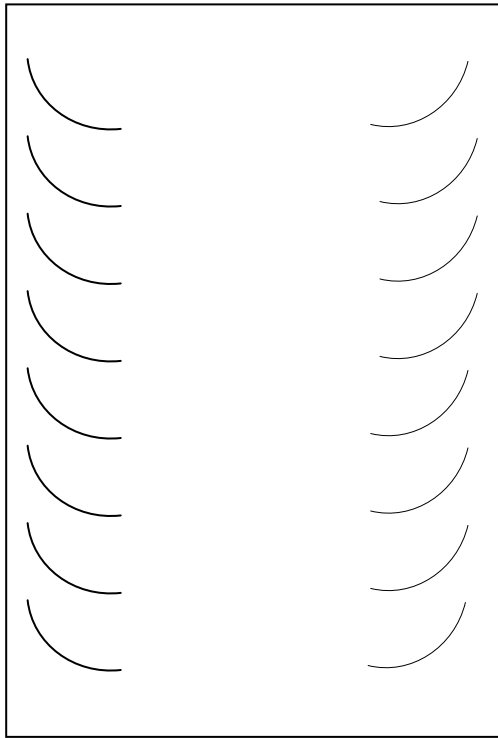
Reduce Nip roller pressure
Reduce media brake tension

Increase Nip roller pressure

Troubleshooting Guide

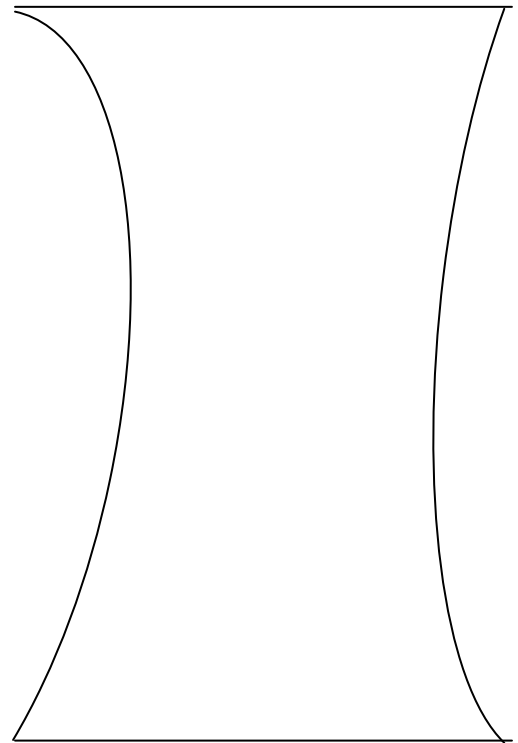
Insufficient film tension

Film web is loose



Excess film tension or Excess roller heat

Film web is stretching or shrinking



Operating hints

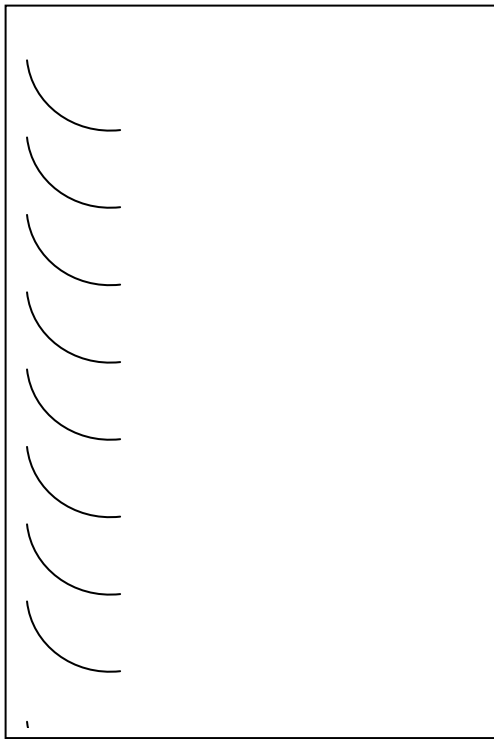
Increase film brake tension

Reduce film brake tension
Reduce heat roller temperature

Troubleshooting Guide

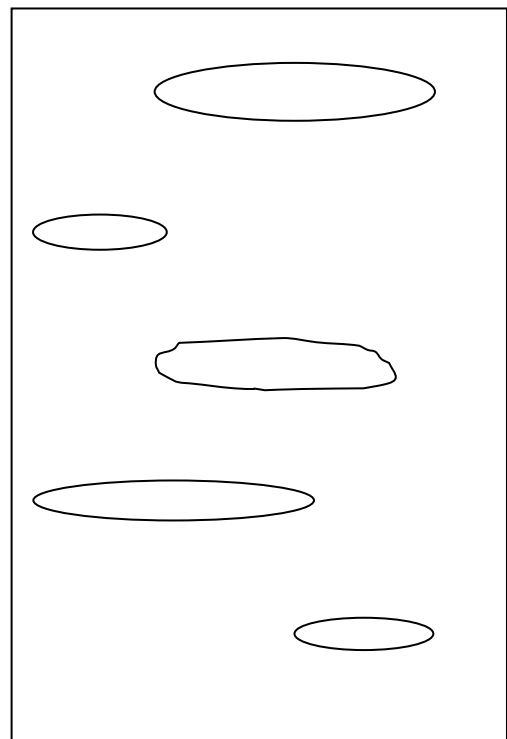
Uneven roller pressure

One side driving faster



Excessive moisture

Sporadic bubbles in the web



Operating hints

Check roller gap on each side
(See operator manual for adjustment)
Check for even media tension

Store prints in dry environment